



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-047
Job Sheet 174472



Part No: D4434-047

Job Qty: 4 ea

Part Name: Cover Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEETS 5,12,13 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 PER DWG REV.A DD VERF:EC IPP RevD 12.03.05 per REV.B DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/3/18	4/3/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
100	Waterjet	4 pcs	4/3/18	4/3/18	0.00	0.49	Waterjet1		SC 18/04/18
110	QC	4 pcs	4/3/18	4/3/18	0.00	0.00	QC2 Waterjet-3		SC 18/04/18
120	QC	4 pcs	4/3/18	4/3/18	0.00	0.00	QC8-4		38
130	Brake NC	4 pcs	4/3/18	4/3/18	0.07	1.28	Brake NC 2		9-89 8
140	Small Fab	4 pcs	4/3/18	4/3/18	0.00	0.19	Small Fab-6		FF DAS
150	QC	4 pcs	4/3/18	4/3/18	0.00	0.00	QC5		38
160	HandFinish	4 pcs	4/3/18	4/3/18	0.00	0.31	HandFinish1		SA 18-04-18
170	QC	4 pcs	4/3/18	4/3/18	0.00	0.00	QC7-3		FF
180	Small Fab	4 pcs	4/3/18	4/3/18	0.00	0.19	Small Fab-6		FF
185	QC	4 pcs	4/3/18	4/3/18	0.00	0.00	QC5		EB
186	Powdercoat	4 pcs	4/4/18	4/4/18	0.00	0.16	Powdercoat4		BL 18-4-19
187	QC	4 pcs	4/4/18	4/4/18	0.00	0.00	QC3		FF
190	Packaging	4 pcs	4/4/18	4/4/18	0.00	0.00	Packaging3-2	5/6/19	APR 19 2018
200	QC21-SA	4 Ea	4/4/18	4/4/18	0.00	0.00	QC21		APR 19 2018
M138700 START: 8:30 CUT: 3:00 FINISH: 9:00.									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	2.3156 sf (.5789 ea)	90-Start up Operation	
MS20470AD4-3	Rivet, Universal Head	8 Ea (2 ea)	180-Small Fab	M1355367

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	2	110	0
180-Small Fab	MS20470AD4-3	8	340	0

Part Specifications

Specifications could not be found.



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Container No: S061225



Part: D4434-047

Job No: 174472

Serial No/Batch: S061225

Revision:
Inspector:

Date: 04/16/18

174472

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DAS

APR 16 2018

Date:

Revised by	
KJ	